OVERALL DIMENSIONS
Actuator with DC motor


Actuator with AC 1-phase or 3-phase motor


| STROKE <br> CODE | STROKE <br> $[\mathrm{mm}]$ | LENGTH |  | T <br> $[\mathrm{mm}]$ | MASS <br> with DC motor $[\mathrm{kg}]$ | MASS <br> with AC motor [kg] |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | La $[\mathrm{mm}]$ |  |  |  |  |
| C100 | 100 | 243 | 343 | 225 | 1.35 | 3.20 |
| C150 | 150 | 293 | 443 | 275 | 1.60 | 3.45 |
| C200 | 200 | 343 | 543 | 325 | 1.85 | 3.70 |
| C300 | 300 | 443 | 743 | 425 | 2.10 | 3.95 |


| Length | Stroke $\leqslant 300 \mathrm{~mm}$ | Stroke $>300 \mathrm{~mm}$ |
| :---: | :---: | :---: |
| Lc $[\mathrm{mm}]$ | $143+$ Stroke | $158+$ Stroke |
| $\mathrm{T}[\mathrm{mm}]$ | $125+$ Stroke | $125+$ Stroke |

## PERFORMANCES AND FEATURES

- Pull-Push load up to 2000 N
- Linear speed up to: 48 mm/s (DC motor) $30 \mathrm{~mm} / \mathrm{s}$ (AC motor)
- Standard stroke lengths: 100, 150, 200, 300 mm (for different / longer stroke lengths please contact us)
- Aluminium alloy housing and rear attachment, with bronze bush
- Anodized aluminium outer tube
- Anodized aluminium push rod - tolerance h8
- Stainless steel AISI 303 front attachment
- Motors: (motor features details on page 69 and 70)
- 12 or 24 V DC motor with permanent magnets
- AC 3-phase or 1-phase motor
- Duty cycle with max load:
- DC motor max. $15 \%$ over 10 min at $(-10 \ldots+40)^{\circ} \mathrm{C}$
- AC motor max. $30 \%$ over 10 min at $(-10 \ldots+40)^{\circ} \mathrm{C}$
- Standard motor mounting position as per sketch (right-hand, code RH)
- Standard protection:
- with DC motor IP65

Test IP6X according to EN 60529 §12 §13.4-13.6
Test IPX5 according to EN 60529 §14.2.5

- with AC motor IP55
(tests made with not running actuator)
- Long-life lubrication, maintenance free


## ACCESSORIES

- Stainless steel push rod (code SS)
- Rear bracket (code SP)
- Two adjustable stroke end reed switches (code FCM)
- Extra switches for intermediate positions


## OPTIONS

- Motor mounting position on opposite side (left-hand, code LH)
- Fixing attachment turned at $90^{\circ}$ (code RPT 90)


## ACME SCREW LINEAR ACTUATOR

ATL 02

PERFORMANCES with AC 3-phase $50 \mathrm{~Hz} 230 / 400$ V or 1-phase 50 Hz 230 V motor

| 1-start acme screw $\operatorname{Tr} 13.5 \times 3$ |  |  |
| :---: | :---: | :---: |
| 0.06 kW - 2 pole motor |  |  |
| RATIO | LOAD [N] | SPEED $[\mathrm{mm} / \mathrm{s}]$ |
| RN1 | 1500 | 11 |
| RL1 | 2000 | 5.5 |


| 2-starts acme screw $\operatorname{Tr} 14 \times 8(\mathrm{P} 4)$ |  |  |
| :---: | :---: | :---: |
| 0.06 kW - 2 pole motor |  |  |
| RATIO | LOAD $[\mathrm{N}]$ | SPEED $[\mathrm{mm} / \mathrm{s}]$ |
| RN2 | 1000 | 30 |
| RL2 | 1100 | 15 |

## PERFORMANCES with 24 V DC motor

(Performances with 12 V DC motor: same load, linear speed $10 \%$ less, electrical consumption 2 times more)

1-start acme screw $\operatorname{Tr} 13.5 \times 3$


2-starts acme screw $\operatorname{Tr} 14 \times 8$ (P4)


## Self-locking conditions

Information about statically self-locking conditions with pull or push load on page 68.
ORDERING CODE EXAMPLE

| ATL 02 | RL1 | C200 | CC 24 V | FCM |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Actuator | Selected <br> ratio | Required <br> stroke | Motor | Stroke end <br> switches | Accessories | Options |  |

## 12. GENERAL FEATURES

### 12.3 DC MOTORS

## Motors with interchangeable brushes <br> (actuators ATL 10, UAL 0, BSA 10, BSA 11, UBA 0, CLB 25, CLB 27)

Permanent magnet DC motors, without fan, available with or without brake.
Long-life brushes, easy to replace.
Bipolar power supply cable $2 \times 1 \mathrm{~mm} 2,1.5 \mathrm{~m}$ length. Motor weight: 1.3 kg .

| Output power | 70 W |  |
| :---: | :---: | :---: |
| Rated current | $3.7 \mathrm{~A} \mathrm{(24} \mathrm{V)}$ | $8.4 \mathrm{~A}(12 \mathrm{~V})$ |
| Peak current | $18 \mathrm{~A} \mathrm{(24} \mathrm{V)}$ | $30 \mathrm{~A} \mathrm{(12} \mathrm{V)}$ |
| Resistance | 0.85 Ohm <br> $(24 \mathrm{~V})$ | 0.23 Ohm <br> $(12 \mathrm{~V})$ |
| Protection class | IP 54 |  |


| Rated speed | 3000 rpm |  |
| :---: | :---: | :---: |
| Rated torque | 0.22 Nm |  |
| Peak torque | 1.1 Nm |  |
| Inductance | 1.34 mH <br> $(24 \mathrm{~V})$ | 0.36 mH <br> $(12 \mathrm{~V})$ |
| Insulation class | F |  |

MOTOR BRAKE: Normally closed holding brake activated by DC electromagnet available on request.
Brake separately wired with bipolar cable $2 \times 1 \mathrm{~mm} 2,1 \mathrm{~m}$ length.
Motor with brake total weight: 1.8 kg .

| Power supply: 0.4 A a $24 \mathrm{~V} ; 0.85 \mathrm{~A}$ a 12 V | Braking torque: 0.5 Nm |
| :--- | :--- |

WARNING! The motor brake is normally closed; to open it, a constant rated voltage power supply is required. With lower voltage, the brake does not open.

## Motors with non-interchangeable brushes (linear actuators LMR, ATL, CLA, LMP, LMI Series)

Permanent magnet DC motors, without fan.
The brake is not available; the brushes are not interchangeable.
Standard motors winding has insulation class B.
These motors have open enclosures: the actuator is fitted with proper motor outer protections which allow to reach motor Protection Class IP 65.
The performance diagrams concerning actuators with DC motor stated in this catalogue, show the input power variation depending on the load variation.
This allows to select power supply / drivers properly.
Motor wires connection - Actuator push rod travelling direction


| Actuator with DC motor, <br> RIGHT-HAND mounting | LMR 01 | LMR 03 | ATL 02 | ATL 05 | ATL 08 | ATL 12 | CLA 20 | CLA 25 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wire color A | red | red | brown | brown | brown | red | brown | brown |
| Wire color B | black | black | blue | blue | blue | blue | blue | blue |


| Actuator with DC motor, <br> LEFT-HAND mounting | LMR 01 | LMR 03 | ATL 02 | ATL 05 | ATL 08 | ATL 12 | CLA 20 | CLA 25 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Wire color A | red | red | blue | blue | blue | blue | blue | blue |
| Wire color B | black | brown | brown | brown | brown | red | brown | brown |

12. GENERAL FEATURES
12.4 AC MOTOR

| Actuator | Motor | Power kW | $\mathrm{N}^{\circ}$ of poles | Input voltage Vca | Frequency Hz | Rated current A | Capacitor uF |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ATL 02 | AC 3-phase | 0.06 | 2 | 230/400 | 50 | 0,7-0,4 | - |
|  | AC 1-phase | 0.06 |  | 230 |  | 0.68 | 5 |
| ATL 10 | AC 3-phase | 0.12 | 2 | 230/400 | 50 | 0,81-0,46 | - |
|  |  | 0.09 | 4 |  |  | 0,8-0,45 | - |
|  | AC 1-phase | 0.12 | 2 | 230 |  | 2.6 | 12.5 |
|  |  | 0.09 | 4 |  |  | 1.6 | 12.5 |
| ATL 12 | AC 3-phase | 0.25 | 2 | 230/400 | 50 | 1,3-0,75 | - |
|  |  | 0.18 | 4 |  |  | 1,1-0,66 | - |
|  | AC 1-phase | 0.25 | 2 | 230 |  | 2.1 | 20 |
|  |  | 0.18 | 4 |  |  | 1.9 | 16 |
| CLA 20 | AC 3-phase | 0.06 | 2 | 230/400 | 50 | 0,7-0,4 | - |
|  | AC 1-phase | 0.06 |  | 230 |  | 0.68 | 5 |
| CLA 25 <br> CLA 25S <br> CLA 25M | AC 3-phase | 0.12 | 2 | 230/400 | 50 | 0,81-0,46 | - |
|  |  | 0.09 | 4 |  |  | 0,8-0,45 | - |
|  | AC 1-phase | 0.12 | 2 | 230 |  | 2.6 | 12.5 |
|  |  | 0.09 | 4 |  |  | 1.6 | 12.5 |
| $\begin{aligned} & \text { CLA } 28 \\ & \text { CLA } 28 \text { T } \end{aligned}$ | AC 3-phase | 0.06 | 2 | 230/400 | 50 | 0,7-0,4 | - |
|  | AC 1-phase | 0.06 |  | 230 |  | 0.68 | 5 |
| $\begin{aligned} & \text { BSA } 10 \\ & \text { BSA } 11 \end{aligned}$ | AC 3-phase | 0.12 | 2 | 230/400 | 50 | 0,81-0,46 | - |
|  |  | 0.09 | 4 |  |  | 0,8-0,45 | - |
|  | AC 1-phase | 0.12 | 2 | 230 |  | 2.6 | 12.5 |
|  |  | 0.09 | 4 |  |  | 1.6 | 12.5 |
| BSA 12 | AC 3-phase | 0.25 | 2 | 230/400 | 50 | 1,3-0,75 | - |
|  |  | 0.18 | 4 |  |  | 1,17-0,66 | - |
|  | AC 1-phase | 0.25 | 2 | 230 |  | 2.1 | 20 |
|  |  | 0.18 | 4 |  |  | 1.9 | 16 |
| $\begin{array}{\|l\|l} \text { CLB } 25 \\ \text { CLB } 27 \end{array}$ | AC 3-phase | 0.12 | 2 | 230/400 | 50 | 0,81-0,46 | - |
|  |  | 0.09 | 4 |  |  | 0,8-0,45 | - |
|  | AC 1-phase | 0.12 | 2 | 230 |  | 2.6 | 12.5 |
|  |  | 0.09 | 4 |  |  | 1.6 | 12.5 |

### 12.4 AC MOTOR

| Insulation class (1) | Motor protection class (1) | Fan | Brake | Brake coil power supply (2) (3) | Brake rated current A | Braking torque Nm | Brake protection class |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F | IP 55 | Not avaible | Not avaible | - | - | - | - |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.05 | 1.7 | IP 44 |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.09 | 4 | IP 44 |
| F | IP 55 | Not avaible | Not avaible | - | - | - | - |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.05 | 1.7 | IP 44 |
| F | IP 55 | Standard | Not avaible | - | - | - | - |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.05 | 1.7 | IP 44 |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.09 | 4 | IP 44 |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.05 | 1.7 | IP 44 |

${ }^{(1)}$ Higher insulation and protection classes available on request.
${ }^{(2)}$ Normally closed activated by DC electromagnet.
The electromagnet is powered by a 1-phase rectifier fitted in the terminal box.
${ }^{(3)}$ Motors with separately powered brake available on request.
This solution shall be used for applications with frequency inverter.

## 13. STROKE END SWITCHES AND POSITIONING CONTROL

## GENERAL NOTE

In case the linear actuator is used in an application where the stroke end switches must be connected to PLC or PC, we suggest to make the connection with a galvanic separation circuit.

13.1 Magnetic stroke end switches (reed) FCM (linear actuators ATL, BSA, UAL, UBA Series, LMI 02 and LMP 03)


The magnetic field of the ring fixed on the nut activates the reed contact of the switch locked on the protective tube with a clamp.
The position of the switches along the tube is easily adjustable.
The switches used to determine any intermediate position (between Lc and La) will switch over in two different positions, depending on the push rod motion direction (extending or retracting).
WARNING! The magnetic reed-switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!

| REED CONTACT RATED VALUE |  |  |
| :--- | :---: | :---: |
|  | DC | AC |
| Rated voltage | $(3 \ldots 130) \mathrm{V}$ | $(3 \ldots 130) \mathrm{V}$ |
| Max. commutable power | 20 W | 20 VA |
| Max. commutable current | 300 mA (resistive load) |  |
| Max. inductive load | 3 W |  |

Standard: NC switch (normally closed contact)
equipped with signalling LEDS and protective
varistor against voltage peaks.
Standard cable length 2 m ; wires $2 \times 0.75 \mathrm{~mm}^{2}$
Different configurations available on request:
NO (normally open); CS (exchanging contact).
For more information please contact our Technical Dpt.

### 13.2 Electric stroke end switches FCE (actuators ATL 10, ATL 12, BSA 10, BSA 12)



| CONTACT RATED VALUE |  |  |
| :---: | :---: | :---: |
| Voltage | Mesistive load current | Inductive load |
| 250 Vac | 5 A | 3 A |
| 30 Vdc | 5 A | 0.1 A |
| 125 Vdc | 1.4 A | - | are activated by two adjustable rings through a shaft collar. Standard switches are wired on the NC contact, cable length 1.5 m ; wires $4 \times 0.75 \mathrm{~mm}^{2}$

On request, they can be wired on the NO contact or on the switch-over contact CS (for available configurations please contact our Technical Dpt).
Min retracted length Lc is adjusted by ring 1. FC1 switch is connected with the WHITE and the BROWN cables.
Max extended length La is adjusted by ring 2. FC2 switch is connected with the YELLOW and the GREEN cables. The position of the brass rings along the stainless steel supporting rod is easily adjustable.

WARNING! The electric reed switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!

