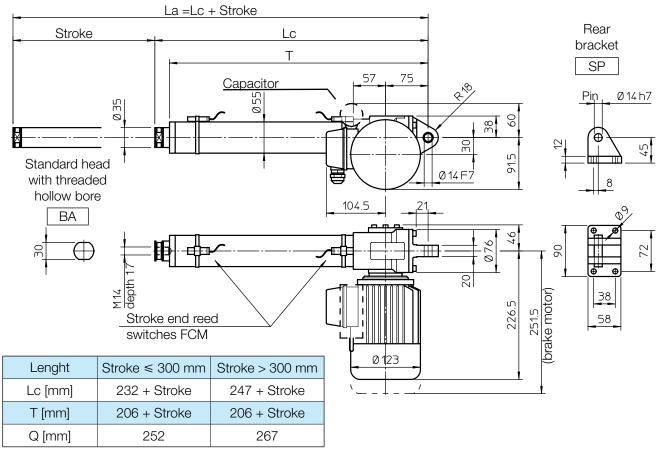
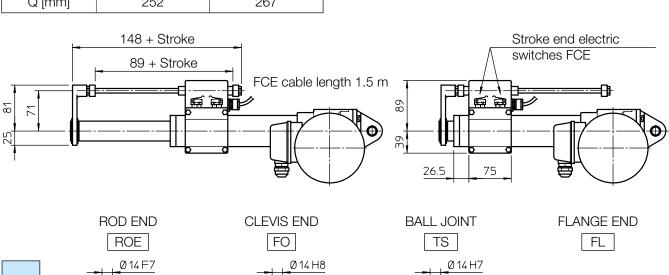
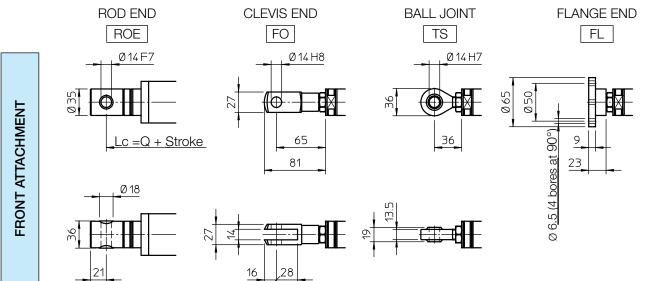




OVERALL DIMENSIONS









ACME SCREW LINEAR ACTUATOR

PERFORMANCES AND FEATURES

- Push load up to 11 000 N
- Pull load up to 8 000 N
- Linear speed up to 93 mm/s
- Standard stroke lengths:
 100, 150, 200, 300, 400, 500, 600, 700, 800 mm
 (for different /longer stroke lengths please contact us)
- Aluminium alloy housing and rear attachment, with bronze bush
- Anodized aluminium outer tube
- Chrome-plated steel push rod tolerance f7
- Standard front head BA or rod end ROE in stainless steel AISI 303 with bronze bush
- AC 3-phase or 1-phase motor (motor features on page 70)
- Standard protection IP55 (IP54 with brake)
- Duty cycle with max load: 30% over 10 min at (-10 ... +40) °C
- Standard motor mounting position as per sketch (right-hand, code RH)
- Long-life lubrication, maintenance free

ACCESSORIES

- Different front attachments
- Stainless steel push rod (code SS)
- Rear bracket (code SP)
- Mechanical overload protection: safety clutch (code FS)
- Brake motor
- Two adjustable stroke end reed switches (code FCM)
- Extra switches for intermediate positions
- Electro-mechanical stroke end switch for linear speed up to 30 mm/s (code FCE) (technical data on page 72)

OPTIONS

- Motor mounting position on opposite side (left-hand, code LH)
- Fixing attachment turned at 90° (code RPT 90)

PERFORMANCES with AC 3-phase 50 Hz 230/400 V or 1-phase 50 Hz 230 V motor

| 1-start acme screw Tr 18×4 | | | | | | | |
|----------------------------|-------------|-----------------|------------------------|-----------------|--|--|--|
| | 0.18 kW - 4 | pole motor | 0.25 kW - 2 pole motor | | | | |
| RATIO | LOAD [N] | SPEED [mm/s] | LOAD [N] | SPEED [mm/s] | | | |
| | [iN] | [11111/5] | [IN] | [11111/5] | | | |
| RV1 | 3130 | 23 | 2450 | 47 | | | |
| RN1 | 9620 | 5.5 | 7320 | 11 | | | |
| RL1 | 11000 | 2.5 | 11000 | 5.5 | | | |

| 2-starts acme screw Tr 18×8 (P4) | | | | | | |
|----------------------------------|-------------|-----------------|------------------------|-----------------|--|--|
| | 0.18 kW - 4 | pole motor | 0.25 kW - 2 pole motor | | | |
| RATIO | LOAD [N] | SPEED [mm/s] | LOAD [N] | SPEED [mm/s] | | |
| RV2 | 2070 | 47 | 1590 | 93 | | |
| RN2 | 6710 | 11 | 4500 | 22 | | |
| RL2 | 10280 | 5.5 | 7660 | 11 | | |

Self-locking conditions

Information about statically self-locking conditions with pull or push load on page 68.

ORDERING CODE EXAMPLE

| ATL 12 | RL1 | C200 | CA 230/400 V | FCM | | | | | |
|----------|----------------|-----------------|--------------|---------------------|---|-----------|----|-----|------|
| Actuator | Selected ratio | Required stroke | Motor | Stroke end switches | А | ccessorie | es | Opt | ions |



12. GENERAL FEATURES

12.4 AC MOTOR

| Actuator | Motor | Power kW | N° of poles | Input voltage Vca | Frequency Hz | Rated current A | Capacitor uF |
|----------------------|-------------|-------------|-------------|----------------------|-----------------|-----------------------|-----------------|
| ATL 02 | AC 3-phase | 0.06 | 2 | 230/400 | 50 | 0,7-0,4 | - |
| AIL UZ | AC 1-phase | 0.06 | | 230 | 30 | 0.68 | 5 |
| | AC 3-phase | 0.12 | 2 | 230/400 | | 0,81-0,46 | - |
| ATL 10 | AC 5-priase | 0.09 | 4 | 230/400 | 50 | 0,8-0,45 | - |
| AIL IU | 10 1 phono | 0.12 | 2 | 230 | 50 | 2.6 | 12.5 |
| | AC 1-phase | 0.09 | 4 | 230 | | 1.6 | 12.5 |
| | AC 2 phase | 0.25 | 2 | 020/400 | | 1,3-0,75 | - |
| ATI 10 | AC 3-phase | 0.18 | 4 | 230/400 | E O | 1,1-0,66 | - |
| ATL 12 | AO 1 mbaaa | 0.25 | 2 | 000 | 50 | 2.1 | 20 |
| | AC 1-phase | 0.18 | 4 | 230 | | 1.9 | 16 |
| CL A 00 | AC 3-phase | 0.06 | 0 | 230/400 | FO | 0,7-0,4 | - |
| CLA 20 | AC 1-phase | 0.06 | 2 | 230 | 50 | 0.68 | 5 |
| | AC 3-phase | 0.12 | 2 | 230/400 | 50 | 0,81-0,46 | - |
| CLA 25 | | 0.09 | 4 | | | 0,8-0,45 | - |
| CLA 25S - CLA 25M | | 0.12 | 2 | | 50 | 2.6 | 12.5 |
| OB (ZOW) | | 0.09 | 4 | | | 1.6 | 12.5 |
| CLA 28 | AC 3-phase | 0.06 | 0 | 230/400 | FO | 0,7-0,4 | - |
| CLA 28 T | AC 1-phase | 0.06 | 2 | 230 | 50 | 0.68 | 5 |
| | | 0.12 | 2 | 000/400 | | 0,81-0,46 | - |
| BSA 10 | AC 3-phase | 0.09 | 4 | 230/400 | F0 | 0,8-0,45 | - |
| BSA 11 | A O 1h | 0.12 | 2 | 000 | 50 | 2.6 | 12.5 |
| | AC 1-phase | 0.09 | 4 | 230 | | 1.6 | 12.5 |
| | A O O l | 0.25 | 2 | 000/400 | | 1,3-0,75 | - |
| DO 4 40 | AC 3-phase | 0.18 | 4 | 230/400 | 50 | 1,17-0,66 | - |
| BSA 12 | | 0.25 | 2 | | 50 | 2.1 | 20 |
| | AC 1-phase | 0.18 | 4 | 230 | | 1.9 | 16 |
| | AC 3-phase | 0.12 | 2 | | | 0,81-0,46 | - |
| CLB 25 | | 0.09 | 4 | 230/400 | 50 | 0,8-0,45 | - |
| CLB 27 | _ | 0.12 | 2 | 062 | 50 | 2.6 | 12.5 |
| | AC 1-phase | 0.09 | 4 | 230 | | 1.6 | 12.5 |



12. GENERAL FEATURES

12.4 AC MOTOR

| Insulation class | Motor protection class | Fan | Brake | Brake coil power supply | Brake rated current A | Braking torque Nm | Brake protection class |
|---------------------|------------------------------|-------------|-------------|----------------------------|--------------------------------|-------------------------|------------------------------|
| F | IP 55 | Not avaible | Not avaible | - | - | - | - |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.05 | 1.7 | IP 44 |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.09 | 4 | IP 44 |
| F | IP 55 | Not avaible | Not avaible | - | - | - | - |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.05 | 1.7 | IP 44 |
| F | IP 55 | Standard | Not avaible | - | - | - | - |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.05 | 1.7 | IP 44 |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.09 | 4 | IP 44 |
| F | IP 55 | Standard | On request | DC powered by rectifier | 0.05 | 1.7 | IP 44 |

⁽¹⁾ Higher insulation and protection classes available on request.

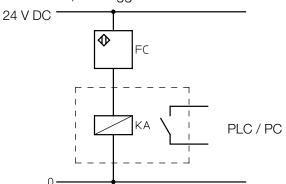
Normally closed activated by DC electromagnet.
The electromagnet is powered by a 1-phase rectifier fitted in the terminal box.

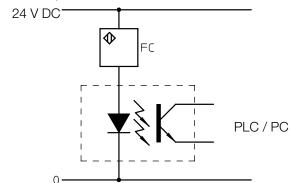
⁽³⁾ Motors with separately powered brake available on request. This solution shall be used for applications with frequency inverter.

13. STROKE END SWITCHES AND POSITIONING CONTROL

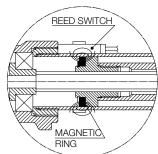
GENERAL NOTE

In case the linear actuator is used in an application where the stroke end switches must be connected to PLC or PC, we suggest to make the connection with a galvanic separation circuit.





13.1 Magnetic stroke end switches (reed) FCM (linear actuators ATL, BSA, UAL, UBA Series, LMI 02 and LMP 03)



The magnetic field of the ring fixed on the nut activates the reed contact of the switch locked on the protective tube with a clamp.

The position of the switches along the tube is easily adjustable.

The switches used to determine any intermediate position (between Lc and La) will switch over in two different positions, depending on the push rod motion direction (extending or retracting).

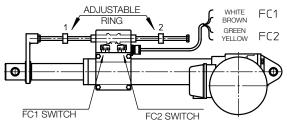
WARNING! The magnetic reed-switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!

| REED CONTACT RATED VALUE | | | | | |
|--------------------------|-------------------------|-----------|--|--|--|
| | AC | | | | |
| Rated voltage | (3 130) V | (3 130) V | | | |
| Max. commutable power | 20 W | 20 VA | | | |
| Max. commutable current | 300 mA (resistive load) | | | | |
| Max. inductive load | 3 W | | | | |

Standard: NC switch (normally closed contact) equipped with signalling LEDS and protective varistor against voltage peaks.

Standard cable length 2 m; wires 2 x 0.75 mm²
Different configurations available on request:
NO (normally open); CS (exchanging contact).
For more information please contact our Technical Dpt.

13.2 Electric stroke end switches FCE (actuators ATL 10, ATL 12, BSA 10, BSA 12)



| CONTACT RATED VALUE | | | | | |
|---------------------|----------------|----------------|--|--|--|
| Voltago | Max current | | | | |
| Voltage | Resistive load | Inductive load | | | |
| 250 Vac | 5 A | 3 A | | | |
| 30 Vdc | 5 A | 0.1 A | | | |
| 125 Vdc | 1.4 A | - | | | |

Two electric switches, installed inside a sealed plastic box, are activated by two adjustable rings through a shaft collar.

Standard switches are wired on the NC contact, cable length 1.5 m; wires 4 × 0.75 mm²

On request, they can be wired on the NO contact or on the switch-over contact CS (for available configurations please contact our Technical Dpt).

Min retracted length Lc is adjusted by ring 1. FC1 switch is connected with the WHITE and the BROWN cables.

Max extended length La is adjusted by ring 2. FC2 switch is connected with the YELLOW and the GREEN cables. The position of the brass rings along the stainless steel supporting rod is easily adjustable.

WARNING! The electric reed switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!