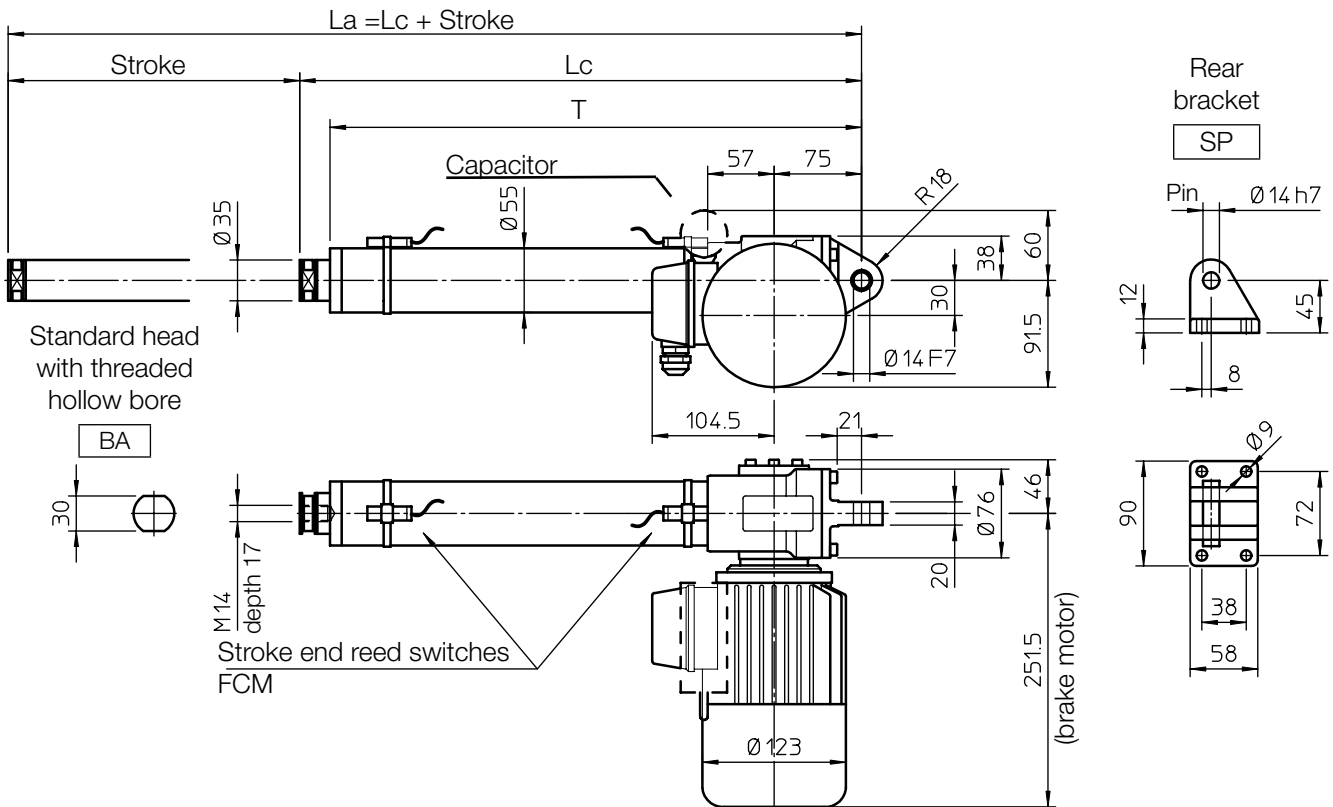


## OVERALL DIMENSIONS



Length	Actuator
Lc [mm]	279 + Stroke
T [mm]	238 + Stroke

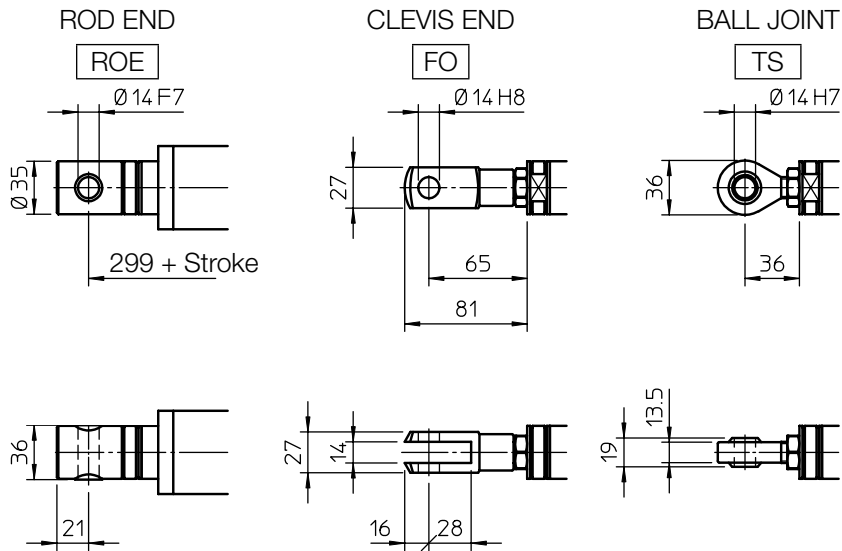
STROKE CODE	STROKE [mm]	LENGTH		T [mm]	MASS [Kg]
		Lc [mm]	La [mm]		
C100	100	379	479	338	8.9
C200	200	479	679	438	9.7
C300	300	579	879	538	10.5
C400	400	679	1079	638	11.3
C500	500	779	1279	738	12.1
C600	600	879	1479	838	12.9
C700	700	979	1679	938	13.7
C800	800	1079	1879	1038	14.5

### Self-locking conditions

Self-locking condition is achievable with brake motor only.

Information about statically self-locking conditions with pull or push load on page 68.

FRONT ATTACHMENT



### PERFORMANCES AND FEATURES

- Push-Pull load up to 9 000 N
- Linear speed up to 58 mm/s
- Standard stroke lengths: 100, 200, 300, 400, 500, 600, 700, 800 mm
- Ball screw BS 20 x 5 (technical details on page 66)
- Aluminium alloy housing and rear attachment with bronze bush
- Anodized aluminium outer tube
- Chrome-plated steel push rod – tolerance f7
- Standard head BA or rod end ROE in stainless steel AISI 303 with bronze bush
- AC 3-phase or 1-phase brakemotor (motor features details on page 70)
- Duty cycle with max load: 100% over 10 min at (-10 ... +40) °C
- Standard motor mounting position as per sketch (right-hand, code RH)
- Standard protection IP 54
- Long-life lubrication, maintenance free

### ACCESSORIES

- Different front attachments
- Stainless steel push rod (code SS)
- Rear bracket (code SP)
- Mechanical overload protection: safety clutch (code FS)
- Two adjustable stroke end reed switches (code FCM)
- Extra switch for intermediate position

### OPTIONS

- Motor mounting position on opposite side (left-hand, code LH)
- Fixing attachment turned at 90° (code RPT 90)

### PERFORMANCES with AC 3-phase 50 Hz 230/400 V or 1-phase 50 Hz 230 V motor

Ball screw BS 20 x 5				
RATIO	0.18 kW - 4 pole motor		0.25 kW - 2 pole motor	
	LOAD [N]	SPEED [mm/s]	LOAD [N]	SPEED [mm/s]
RV1	4300	29	3060	58
RN1	9000	7	9000	14
RL1	9000	3.5	9000	7

### ORDERING CODE EXAMPLE

BSA 12	RL1	C200	CA 230/400 V	FCM				
Actuator	Selected ratio	Required stroke	Motor	Stroke end switches	Accessories			Options

### 12.1 Ball screws

Rolled ball screw, tolerance class IT7.

Screws material: steel 42 CrMo 4 (UNI EN 10083-1) induction hardening treatment for surface hardness 58÷61 HRc

Nuts material: steel 18 NiCrMo 5 (UNI EN 10084) hardened and ground, surface hardness 58÷61 HRc, with balls surface microfinishing.

Standard axial backlash between screw and nut lower than 0.1 mm.

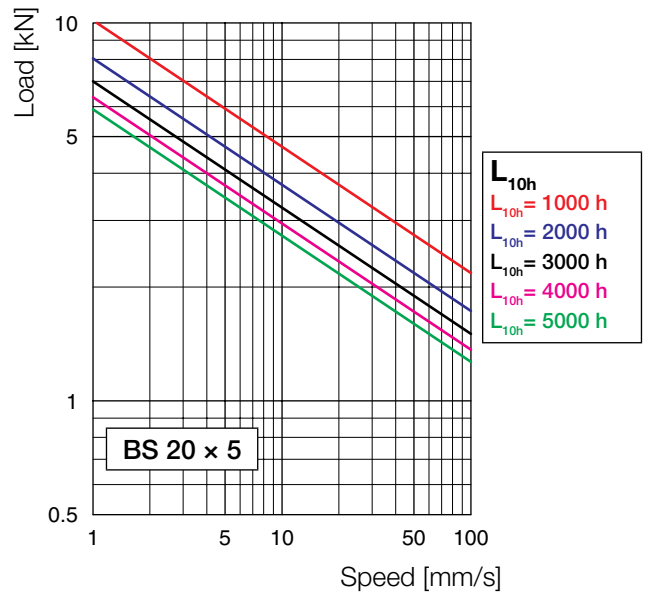
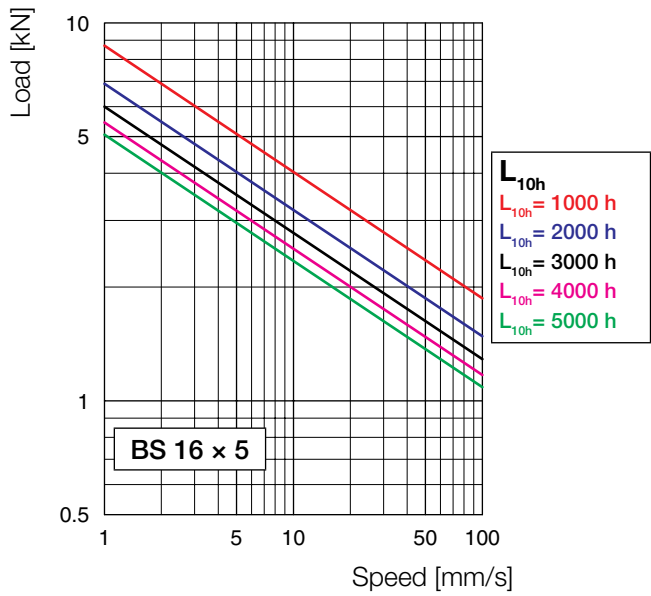
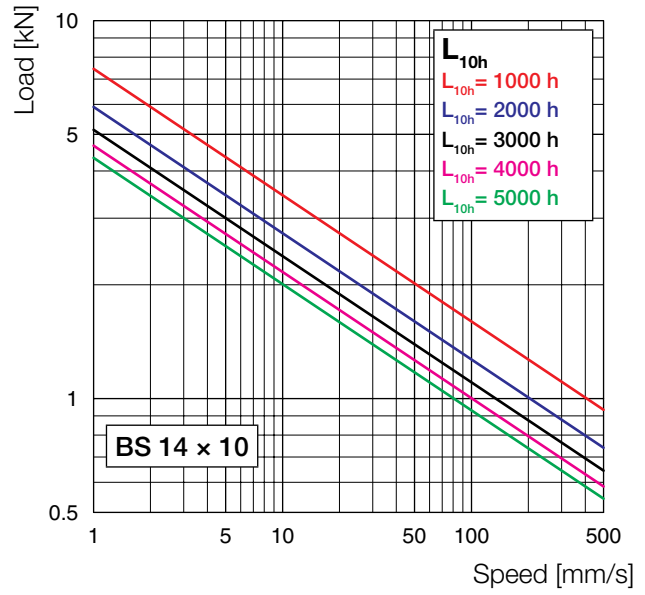
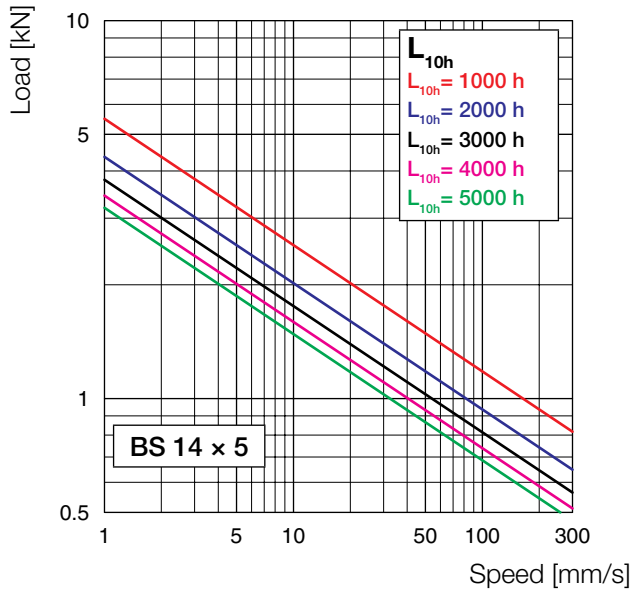
Executions with zero backlash or preloaded available on request.

Rolled ball screws and ball nuts are completely made in Italy, in-house manufactured by Servomech SpA S.U, Bologna.

Actuator	Ball screw	Ball diameter [mm]	Nr of ball circuits	Dynamic load $C_a$ [N]	Static load $C_{0a}$ [N]
BSA 08	BS 14 × 5	3.175	2	4 900	6 200
BSA 10	BS 14 × 5	3.175	2	4 900	6 200
BSA 11	BS 14 × 10	3.175	2	5 300	6 900
CLB 25	BS 14 × 5	3.175	2	4 900	6 200
	BS 14 × 10	3.175	2	5 300	6 900
CLB 27	BS 16 × 5	3.175	3	7 800	11 400
BSA 12	BS 20 × 5	3.175	3	9 100	15 400
UBA 0	BS 14 × 5	3.175	2	4 900	6 200
	BS 14 × 10	3.175	2	5 300	6 900

Static and dynamic load according to norm ISO 3408 and DIN 69051

### Ball screws LOAD - LIFETIME diagram



12.4 AC MOTOR							
Actuator	Motor	Power kW	N° of poles	Input voltage Vca	Frequency Hz	Rated current A	Capacitor uF
ATL 02	AC 3-phase	0.06	2	230/400	50	0,7-0,4	-
	AC 1-phase	0.06		230		0.68	5
ATL 10	AC 3-phase	0.12	2	230/400	50	0,81-0,46	-
		0.09	4			0,8-0,45	-
	AC 1-phase	0.12	2	230		2.6	12.5
		0.09	4			1.6	12.5
ATL 12	AC 3-phase	0.25	2	230/400	50	1,3-0,75	-
		0.18	4			1,1-0,66	-
	AC 1-phase	0.25	2	230		2.1	20
		0.18	4			1.9	16
CLA 20	AC 3-phase	0.06	2	230/400	50	0,7-0,4	-
	AC 1-phase	0.06		230		0.68	5
CLA 25 CLA 25S CLA 25M	AC 3-phase	0.12	2	230/400	50	0,81-0,46	-
		0.09	4			0,8-0,45	-
	AC 1-phase	0.12	2	230		2.6	12.5
		0.09	4			1.6	12.5
CLA 28 CLA 28 T	AC 3-phase	0.06	2	230/400	50	0,7-0,4	-
	AC 1-phase	0.06		230		0.68	5
BSA 10 BSA 11	AC 3-phase	0.12	2	230/400	50	0,81-0,46	-
		0.09	4			0,8-0,45	-
	AC 1-phase	0.12	2	230		2.6	12.5
		0.09	4			1.6	12.5
BSA 12	AC 3-phase	0.25	2	230/400	50	1,3-0,75	-
		0.18	4			1,17-0,66	-
	AC 1-phase	0.25	2	230		2.1	20
		0.18	4			1.9	16
CLB 25 CLB 27	AC 3-phase	0.12	2	230/400	50	0,81-0,46	-
		0.09	4			0,8-0,45	-
	AC 1-phase	0.12	2	230		2.6	12.5
		0.09	4			1.6	12.5

12.4 AC MOTOR							
Insulation class (1)	Motor protection class (1)	Fan	Brake	Brake coil power supply (2) (3)	Brake rated current A	Braking torque Nm	Brake protection class
F	IP 55	Not available	Not available	-	-	-	-
F	IP 55	Standard	On request	DC powered by rectifier	0.05	1.7	IP 44
F	IP 55	Standard	On request	DC powered by rectifier	0.09	4	IP 44
F	IP 55	Not available	Not available	-	-	-	-
F	IP 55	Standard	On request	DC powered by rectifier	0.05	1.7	IP 44
F	IP 55	Standard	Not available	-	-	-	-
F	IP 55	Standard	On request	DC powered by rectifier	0.05	1.7	IP 44
F	IP 55	Standard	On request	DC powered by rectifier	0.09	4	IP 44
F	IP 55	Standard	On request	DC powered by rectifier	0.05	1.7	IP 44

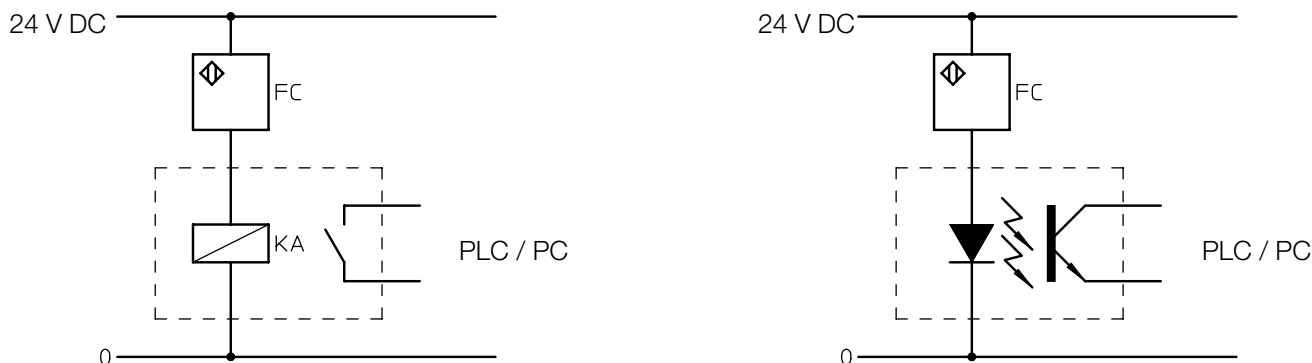
(1) Higher insulation and protection classes available on request.

(2) Normally closed activated by DC electromagnet.  
The electromagnet is powered by a 1-phase rectifier fitted in the terminal box.

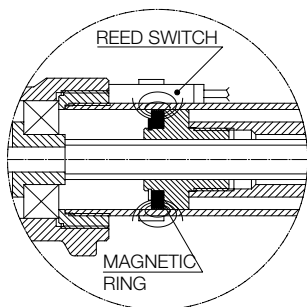
(3) Motors with separately powered brake available on request.  
This solution shall be used for applications with frequency inverter.

## GENERAL NOTE

In case the linear actuator is used in an application where the stroke end switches must be connected to PLC or PC, we suggest to make the connection with a galvanic separation circuit.



### 13.1 Magnetic stroke end switches (reed) FCM (linear actuators ATL, BSA, UAL, UBA Series, LMI 02 and LMP 03)



The magnetic field of the ring fixed on the nut activates the reed contact of the switch locked on the protective tube with a clamp.

The position of the switches along the tube is easily adjustable.

The switches used to determine any intermediate position (between  $L_c$  and  $L_a$ ) will switch over in two different positions, depending on the push rod motion direction (extending or retracting).

**WARNING!** The magnetic reed-switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!

#### REED CONTACT RATED VALUE

	DC	AC
Rated voltage	(3 ... 130) V	(3 ... 130) V
Max. commutable power	20 W	20 VA
Max. commutable current	300 mA (resistive load)	
Max. inductive load	3 W	

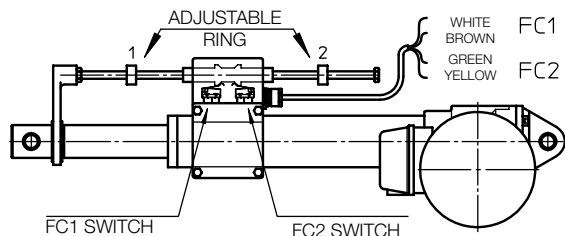
**Standard: NC switch** (normally closed contact) equipped with signalling LEDs and protective varistor against voltage peaks.

**Standard cable length 2 m; wires 2 × 0.75 mm<sup>2</sup>**

Different configurations available on request: NO (normally open); CS (exchanging contact).

For more information please contact our Technical Dpt.

### 13.2 Electric stroke end switches FCE (actuators ATL 10, ATL 12, BSA 10, BSA 12)



Two electric switches, installed inside a sealed plastic box, are activated by two adjustable rings through a shaft collar.

**Standard switches are wired on the NC contact, cable length 1.5 m; wires 4 × 0.75 mm<sup>2</sup>**

On request, they can be wired on the NO contact or on the switch-over contact CS (for available configurations please contact our Technical Dpt).

**Min retracted length  $L_c$**  is adjusted by ring 1. FC1 switch is connected with the WHITE and the BROWN cables.

**Max extended length  $L_a$**  is adjusted by ring 2. FC2 switch is connected with the YELLOW and the GREEN cables.

The position of the brass rings along the stainless steel supporting rod is easily adjustable.

#### CONTACT RATED VALUE

Voltage	Max current	
	Resistive load	Inductive load
250 Vac	5 A	3 A
30 Vdc	5 A	0.1 A
125 Vdc	1.4 A	-

**WARNING!** The electric reed switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!