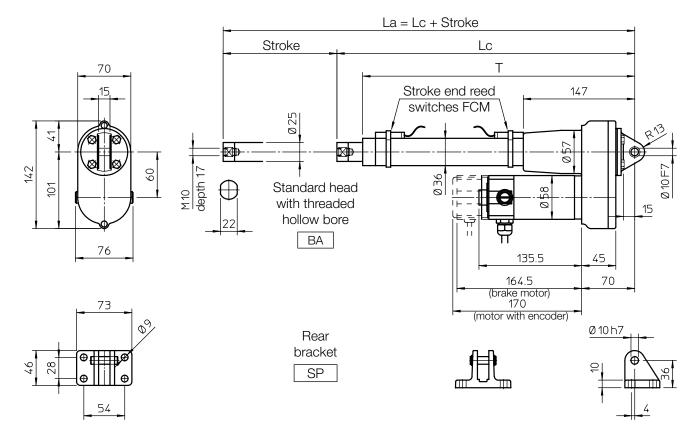


ACME SCREW LINEAR ACTUATOR

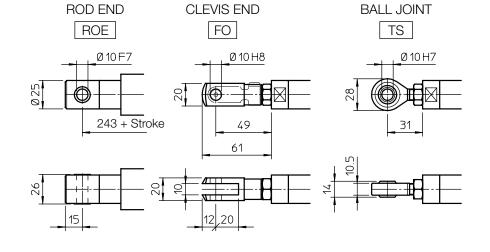
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OVERALL DIMENSIONS



| STROKE CODE | STROKE | LEN | GTH | T | MASS standard | MASS brake motor | |
|----------------|--------|----------------|----------------|------|------------------|---------------------|--|
| CODE | [mm] | Lc [mm] | La [mm] | [mm] | motor [kg] | [kg] | |
| C100 | 100 | 343 | 443 | 309 | 3.5 | 4.0 | |
| C200 | 200 | 443 | 643 | 409 | 3.8 | 4.3 | |
| C300 | 300 | 543 | 843 | 509 | 4.1 | 4.6 | |
| C400 | 400 | 643 | 1043 | 609 | 4.4 | 4.9 | |
| C500 | 500 | 743 | 1243 | 709 | 4.7 | 5.2 | |







ACME SCREW LINEAR ACTUATOR

PERFORMANCES AND FEATURES

- Pull-Push load up to 400 N
- Linear speed up to 600 mm/s
- Standard stroke lengths: 100, 200, 300, 400, 500 mm
 Rear bracket (code SP) (for different / longer stroke lengths please contact us)
- Aluminium allov housing and rear attachment with bronze bush
- Anodized aluminium outer tube
- Chrome-plated push rod tolerance f7
- Standard head BA or rod end ROE in stainless steel AISI 303 with bronze bush
- 12 or 24 V DC motor (motor features details on page 69)
- Duty cycle with max load: 30% over 10 min at (-10 ... +40) °C
- Standard protection IP 54
- Long-life lubrication, maintenance free

ACCESSORIES

- Different front attachments
- Stainless steel push rod (code SS)
- Brake motor
- Two adjustable stroke end reed switches (code FCM)
- Extra switch for intermediate position
- Bi-directional incremental encoder, 100 ppr with zero set pulse, Push-Pull, 8÷24 Vcc (code EH38) (encoder features details on page 75)

OPTIONS

Fixing attachment turned at 90° (code RPT 90)

PERFORMANCES with 24 V DC motor

(Performances with 12 V DC motor: same load, linear speed 10 % less, electrical consumption 2 times more)

| 1-start acme screw Tr 14×4 | | | | | | |
|--|-----|-----|---|--|--|--|
| RATIO LOAD [N] SPEED [mm/s] CURRENT [A] | | | | | | |
| RV1 | 210 | 200 | 4 | | | |
| RN1 | 390 | 100 | 4 | | | |

| 2-starts acme screw Tr 14×8 (P4) | | | | | | |
|--|-----|-----|---|--|--|--|
| RATIO LOAD [N] SPEED [mm/s] CURRENT [A] | | | | | | |
| RV2 | 120 | 400 | 4 | | | |
| RN2 | 230 | 200 | 4 | | | |

| 3-starts acme screw Tr 14×12 (P4) | | | | | | |
|--|-----|-----|---|--|--|--|
| RATIO LOAD [N] SPEED [mm/s] CURRENT [A] | | | | | | |
| RV3 | 90 | 600 | 4 | | | |
| RN3 | 170 | 300 | 4 | | | |

Self-locking conditions

Information about statically self-locking conditions with pull or push load on page 68.

ORDERING CODE EXAMPLE

| UAL 0 | RL1 | C200 | CC 24 V | FCM | | | | | |
|----------|----------------|--------------------|---------|---------------------|---|------------|---|-----|------|
| Actuator | Selected ratio | Required stroke | Motor | Stroke end switches | ļ | Accessorie | 6 | Opt | ions |



12. GENERAL FEATURES

12.3 DC MOTORS

Motors with interchangeable brushes (actuators ATL 10, UAL 0, BSA 10, BSA 11, UBA 0, CLB 25, CLB 27)

Permanent magnet DC motors, without fan, available with or without brake. Long-life brushes, easy to replace.

Bipolar power supply cable 2 x 1 mm2, 1.5 m length. Motor weight: 1.3 kg.

| Output power | 70 W | | | |
|------------------|--------------------|--------------------|--|--|
| Rated current | 3.7 A (24 V) | 8.4 A (12 V) | | |
| Peak current | 18 A (24 V) | 30 A (12 V) | | |
| Resistance | 0.85 Ohm (24 V) | 0.23 Ohm (12 V) | | |
| Protection class | IP | 54 | | |

| Rated speed | 3000 rpm | | |
|------------------|-------------------|-------------------|--|
| Rated torque | 0.22 Nm | | |
| Peak torque | 1.1 Nm | | |
| Inductance | 1.34 mH (24 V) | 0.36 mH (12 V) | |
| Insulation class | F | = | |

MOTOR BRAKE: Normally closed holding brake activated by DC electromagnet available on request.

Brake separately wired with bipolar cable 2 x 1 mm2, 1 m length.

Motor with brake total weight: 1.8 kg.

Power supply: 0.4 A a 24 V; 0.85 A a 12 V Braking torque: 0.5 Nm

WARNING! The motor brake is normally closed; to open it, a constant rated voltage power supply is required. With lower voltage, the brake does not open.

Motors with non-interchangeable brushes (linear actuators LMR, ATL, CLA, LMP, LMI Series)

Permanent magnet DC motors, without fan.

The brake is not available; the brushes are not interchangeable.

Standard motors winding has insulation class B.

These motors have open enclosures: the actuator is fitted with proper motor outer protections which allow to reach motor Protection Class IP 65.

The performance diagrams concerning actuators with DC motor stated in this catalogue, show the input power variation depending on the load variation.

This allows to select power supply / drivers properly.

| Motor wires connection – Actuator push rod travelling direction | | | | | | | | |
|---|--------|--------|--------|--------|--------|--------|--------|--------|
| EXTENDING Wire color A Wire color B RETRACTING | | | | | | | | |
| Actuator with DC motor, RIGHT-HAND mounting | LMR 01 | LMR 03 | ATL 02 | ATL 05 | ATL 08 | ATL 12 | CLA 20 | CLA 25 |
| Wire color A | red | red | brown | brown | brown | red | brown | brown |
| Wire color B | black | black | blue | blue | blue | blue | blue | blue |
| | | | | | | | | |
| Actuator with DC motor, LEFT-HAND mounting | LMR 01 | LMR 03 | ATL 02 | ATL 05 | ATL 08 | ATL 12 | CLA 20 | CLA 25 |
| Wire color A | red | red | blue | blue | blue | blue | blue | blue |
| Wire color B | black | brown | brown | brown | brown | red | brown | brown |

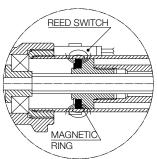


GENERAL NOTE

In case the linear actuator is used in an application where the stroke end switches must be connected to PLC or PC, we suggest to make the connection with a galvanic separation circuit.



13.1 Magnetic stroke end switches (reed) FCM (linear actuators ATL, BSA, UAL, UBA Series, LMI 02 and LMP 03)



The magnetic field of the ring fixed on the nut activates the reed contact of the switch locked on the protective tube with a clamp.

The position of the switches along the tube is easily adjustable.

The switches used to determine any intermediate position (between Lc and La) will switch over in two different positions, depending on the push rod motion direction (extending or retracting).

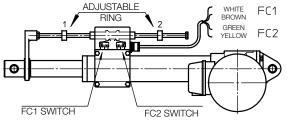
WARNING! The magnetic reed-switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!

| REED CONTACT RATED VALUE | | | | | | |
|--------------------------|------------|---------------|--|--|--|--|
| | DC | AC | | | | |
| Rated voltage | (3 130) V | (3 130) V | | | | |
| Max. commutable power | 20 W | 20 VA | | | | |
| Max. commutable current | 300 mA (re | sistive load) | | | | |
| Max. inductive load | 3 | W | | | | |

Standard: NC switch (normally closed contact) equipped with signalling LEDS and protective varistor against voltage peaks.

Standard cable length 2 m; wires 2 × 0.75 mm² Different configurations available on request: NO (normally open); CS (exchanging contact). For more information please contact our Technical Dpt.

13.2 Electric stroke end switches FCE (actuators ATL 10, ATL 12, BSA 10, BSA 12)



| CONTACT RATED VALUE | | | | | | |
|---------------------|----------------|----------------|--|--|--|--|
| Max current | | | | | | |
| Voltage | Resistive load | Inductive load | | | | |
| 250 Vac | 5 A | 3 A | | | | |
| 30 Vdc | 5 A | 0.1 A | | | | |
| 125 Vdc | 1.4 A | - | | | | |

Two electric switches, installed inside a sealed plastic box, are activated by two adjustable rings through a shaft collar. **Standard switches are wired on the NC contact,**

cable length 1.5 m; wires 4×0.75 mm²

On request, they can be wired on the NO contact or on the switch-over contact CS (for available configurations please contact our Technical Dpt).

Min retracted length Lc is adjusted by ring 1. FC1 switch is connected with the WHITE and the BROWN cables.

Max extended length La is adjusted by ring 2. FC2 switch is connected with the YELLOW and the GREEN cables. The position of the brass rings along the stainless steel supporting rod is easily adjustable.

WARNING! The electric reed switches can work only if connected to a wiring control circuit in order to activate the electric relay. Do not connect them in series between the power supply and the electric motor!



13. STROKE END SWITCHES AND POSITIONING CONTROL

13.5 Encoder GI (linear actuators LMR 01, LMR02, LMR 03 and LMP03)

Hall effect, bi-directional, incremental encoder

Output configuration: PUSH-PULL

Code GI 21: 2 output channels, 1 pulse per revolution

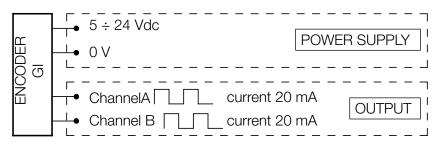
Code GI 24: 2 output channels, 4 pulses per revolution

Cable length: as motor cable

Protected against polarity inversion

Protected against any incorrect output connection

NOTE: For conductive cables colour, please refer to the wiring diagram in the "Installation Instructions" supplied with the product.



13.6 Encoder EH38 (linear actuators ATL 10, UAL 0, BSA 10, UBA 0)

Bi-directional, incremental, optical encoder

Output configuration: PUSH-PULL

Code EH38: 2 output channels, 100 pulses per revolution, with zero set pulse

Cable length: 1.3 m

Protected against short circuit

Protected against polarity inversion

Protected against any incorrect output connection

Input voltage: 8÷24 Vcc

No load power consumption:100 mA

Max. commutable current: 50 mA per channel

NOTE: Safety clutch FS cannot be used with rotative encoder (the position reference would be lost due to its slipping).

